

6466/USSN 10/520,813  
Group Art Unit 3654

AMENDMENT TO THE SPECIFICATION

At page 6, lines 15-20, amend the paragraph to read as follows:

The first winding roller 1 has suction openings 18 on its cylindrical surface; a suction box 17 is provided inside the roller 1 between the position in which the severing device 15 operates and the inlet 9 to the core feed channel; this box remains in a fixed position during rotation of the roller. The suction produced on the surface of the roller 1 causes the initial and final edges of the web material produced by tearing to adhere to the first roller 1.